

**MANUFACTURE OF ROTARY ELECTRIC MACHINE**

Veröffentlichungsnummer JP57193952 (A)

Veröffentlichungsdatum: 1982-11-29

Erfinder: OOKUBO SHIGERU

Anmelder: TOKYO SHIBAURA ELECTRIC CO

Klassifikation:

- Internationale: H02K15/14; H02K5/18; H02K15/12; H02K15/14; H02K5/04; H02K15/12;  
(IPC1-7): H02K5/00; H02K15/00

- Europäische: H02K15/12

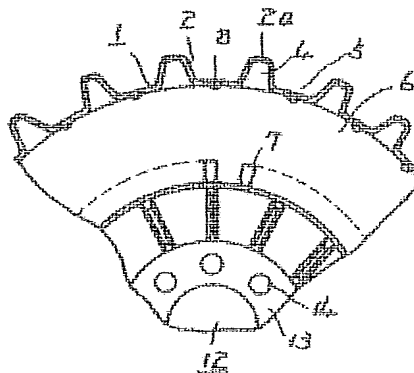
Anmeldenummer: JP19810078060 19810525

Prioritätsnummer(n): JP19810078060 19810525

Zusammenfassung von JP 57193952 (A)

**PURPOSE:** To enable the anti-corrosion treatment of a stator frame cheaply and securely, by undercoating a stator frame on the projected inner surface and covering the projected inner surface with varnish for anti-corrosive treatment during varnish treatment of a stator winding.

**CONSTITUTION:** When a cylindrical corrugated plate 2 of a stator frame 1 is not assembled, the inner and outer surfaces of the corrugated plate 2 are undercoated for anti-corrosion by parkerizing treatment. A stator core 6 with stator winding 7 is inserted into the cylindrical corrugated plate 2. Both the fixed at a contact 8 by welding. A stator is formed by welding terminal plates to both ends of the corrugated plate 2. The whole stator is immersed in a varnish- contained varnish immersion treatment tank during varnish vacuum immersion of a stator winding.; Next, the inner and outer surfaces of stator frame 1 are covered with varnish for anti-corrosion treatment. This realizes the anti-corrosion treatment of stator frame cheaply and securely.



Daten sind von der esp@cenet Datenbank verfügbar — Worldwide